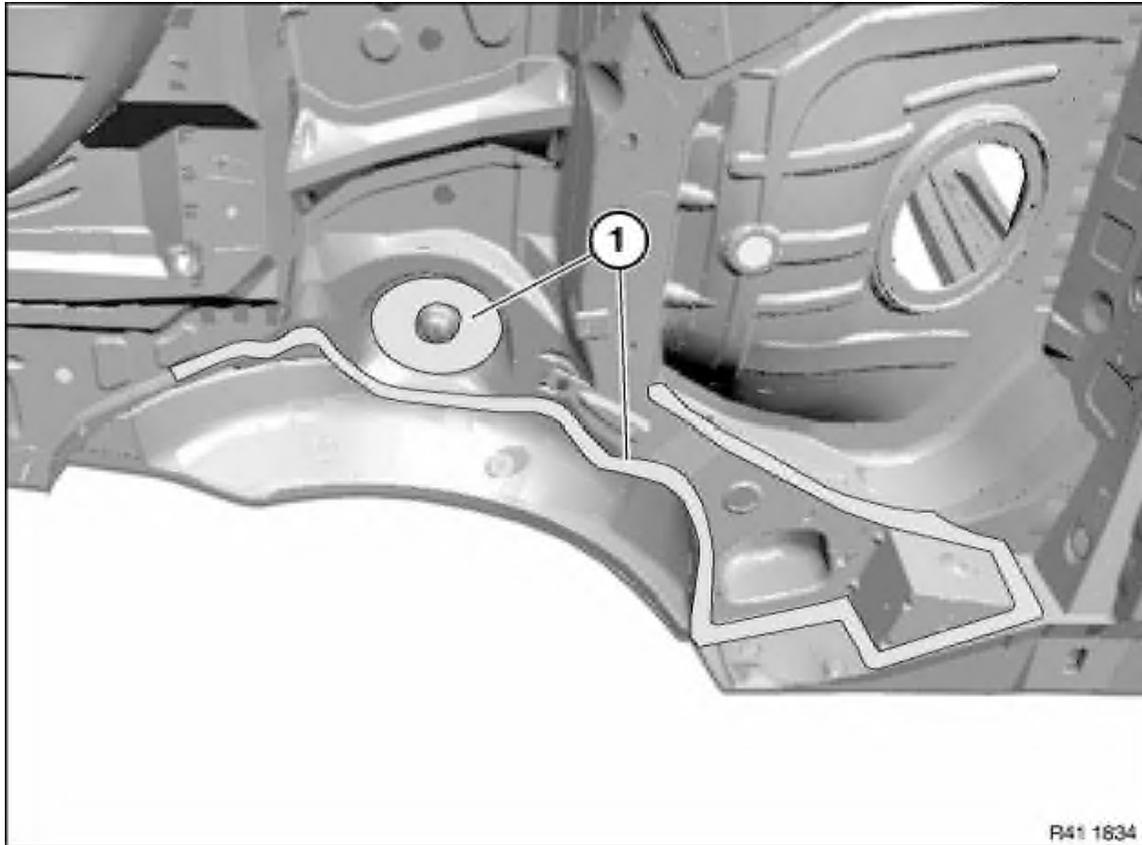


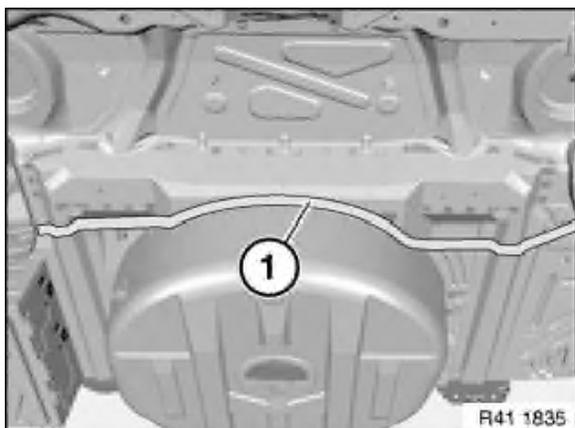
Follow instructions for body repairs.

Refer to the texts of the KSD CD (FRU 41 11 400) for details of stripping and rigging tasks.

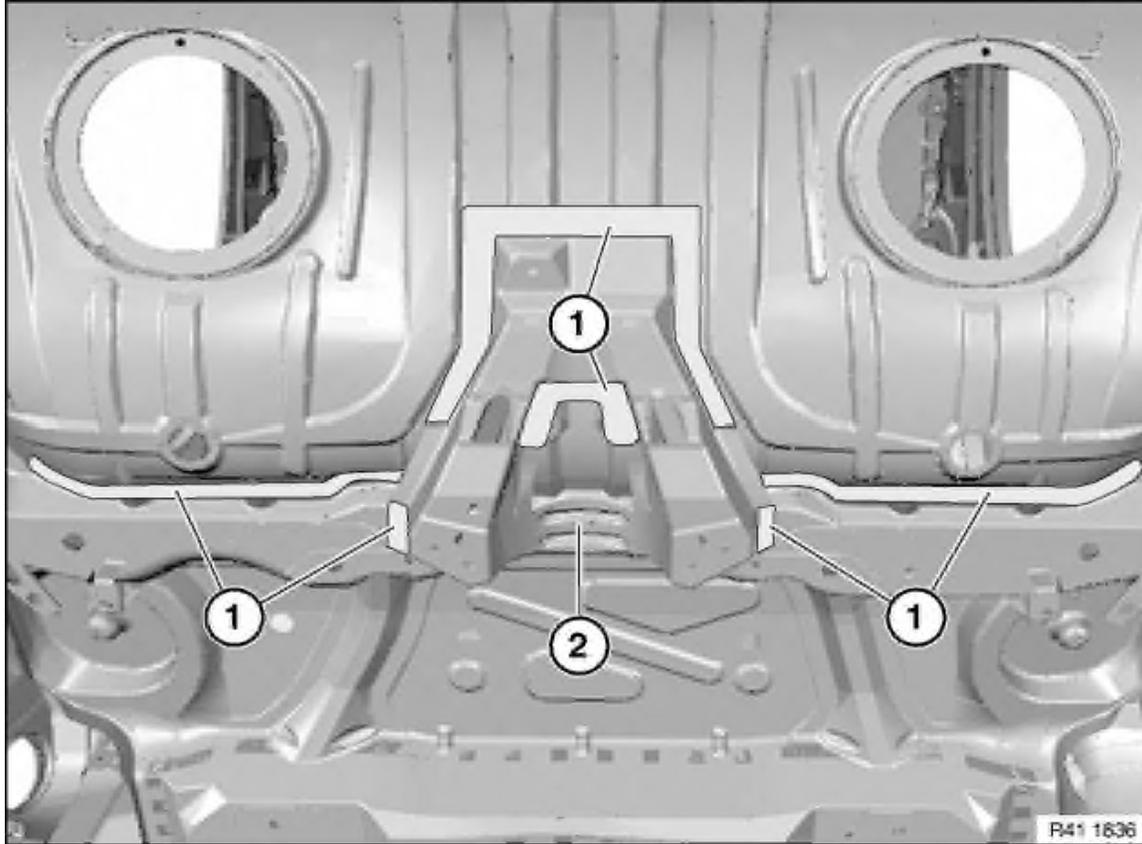
Place vehicle on straightening bench.



Open weld joints in areas (1).

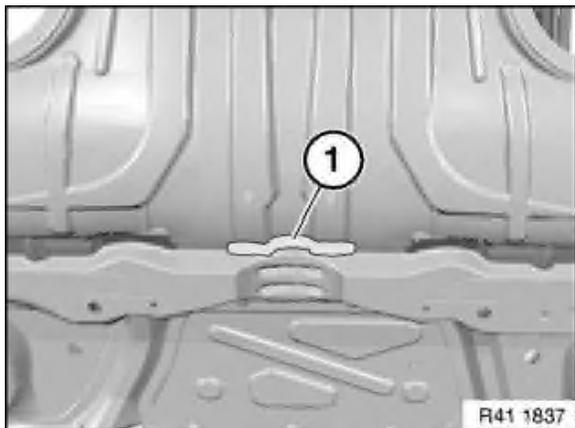


Open weld joints in area (1).

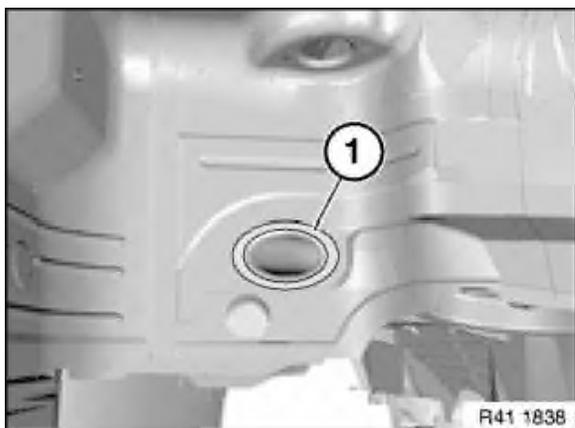


Open weld joints in areas (1).

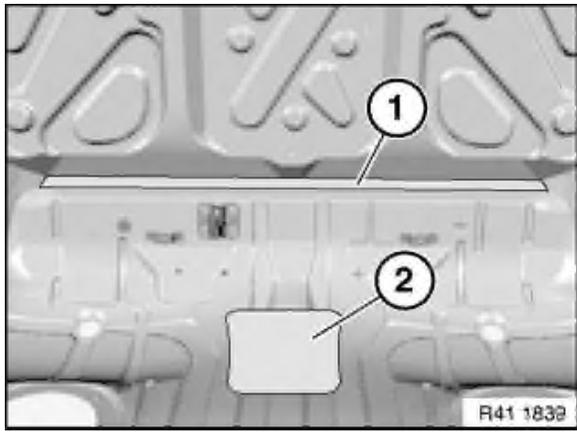
Remove carrier plate (2).



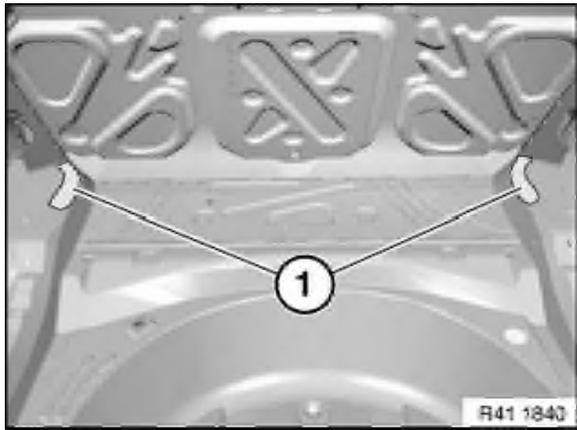
Open weld joints in area (1) under removed carrier plate.



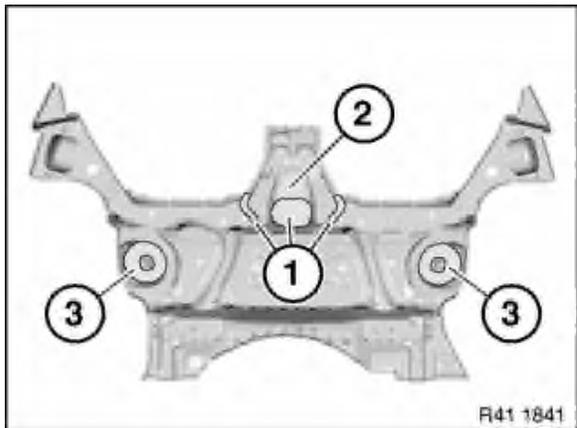
Open weld joints in area (1) in right wheel arch.



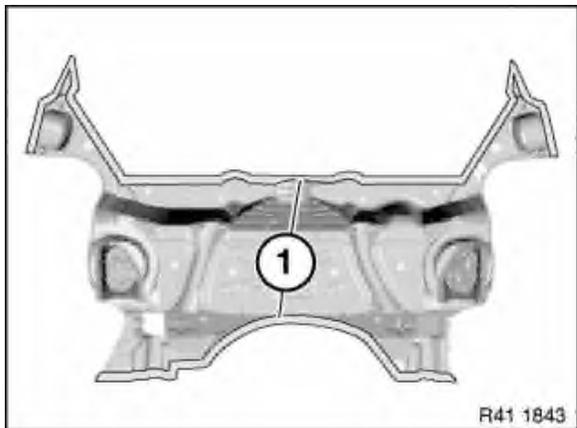
View from vehicle interior:
 Remove anti-drumming lining in area (1) and open weld joints.
 Remove anti-drumming lining in area (2).



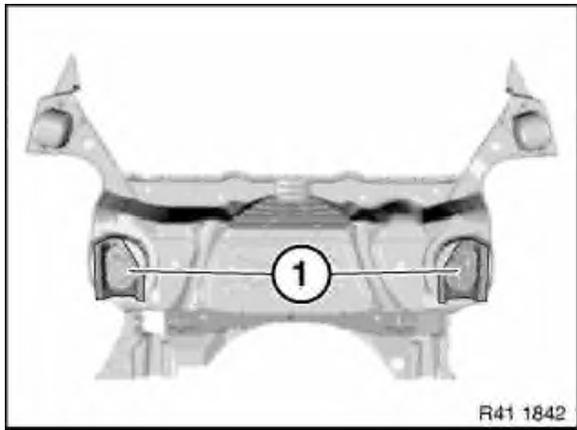
View from luggage compartment:
 Open weld joints in area (1).



Open welding spots in areas (1) on new rear axle carrier part.
 Remove carrier plate (2).
 Drill all connection points on carrier plate (2) for plug welding.
 Open all weld joints in areas (3) and drill for plug welding.



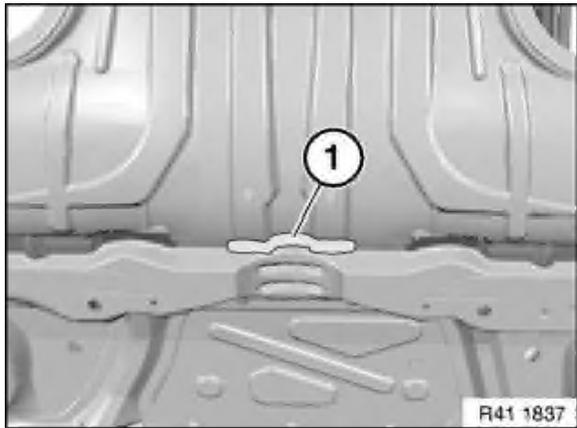
Drill areas (1) for plug welding.



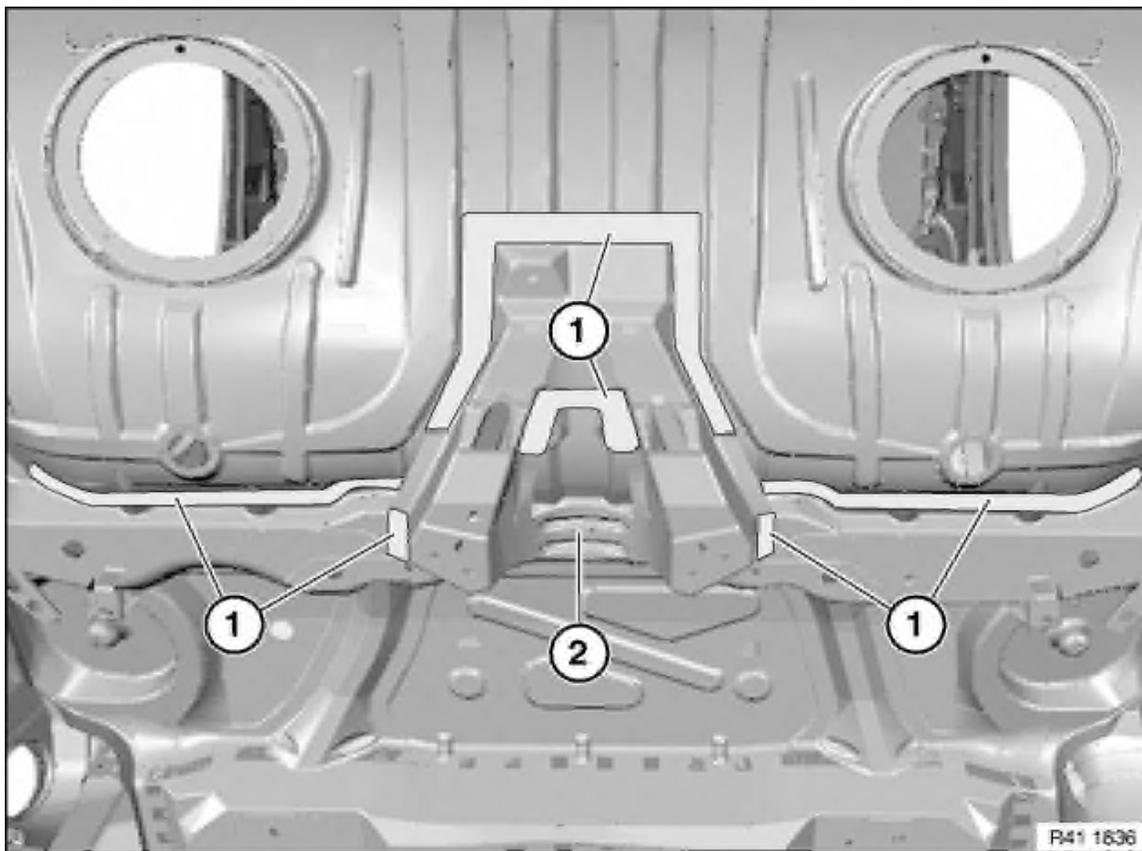
Remove bracket (1).

Clean all connecting points on new part and body and coat with welding primer.

Adjust rear axle carrier to fit with straightening attachment.



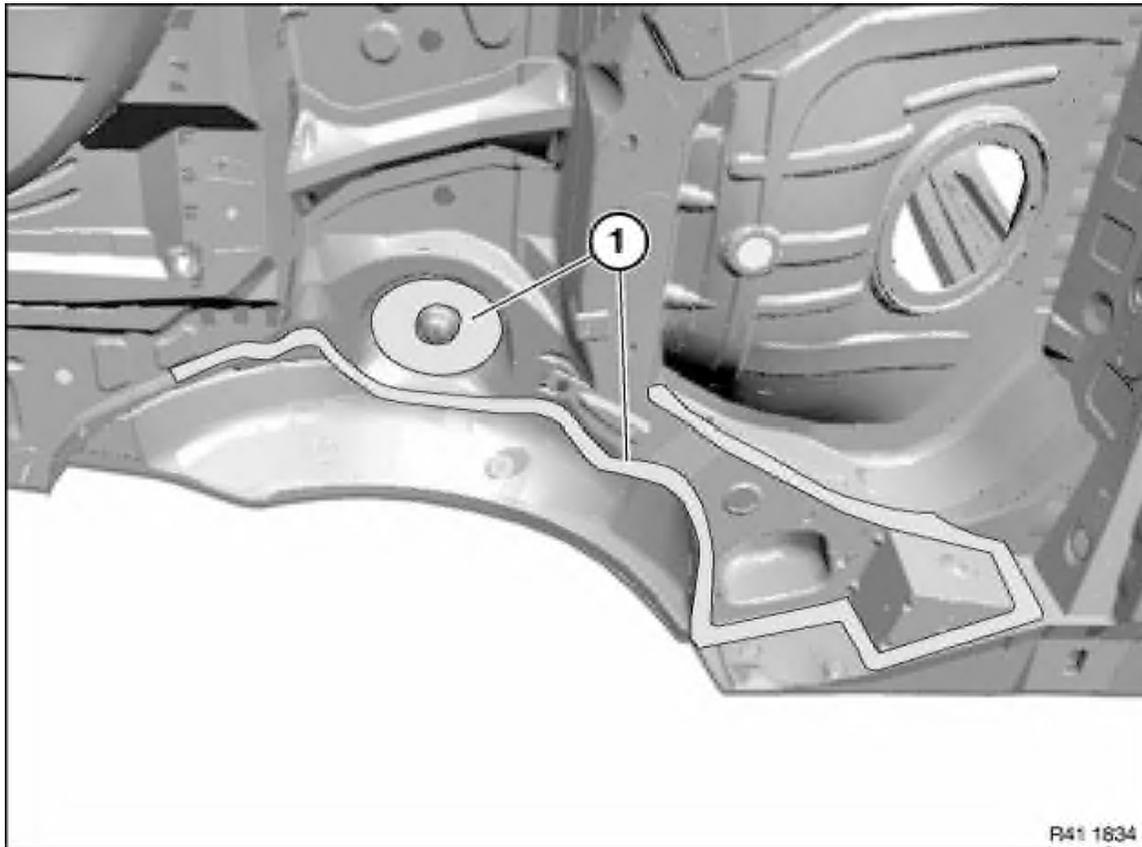
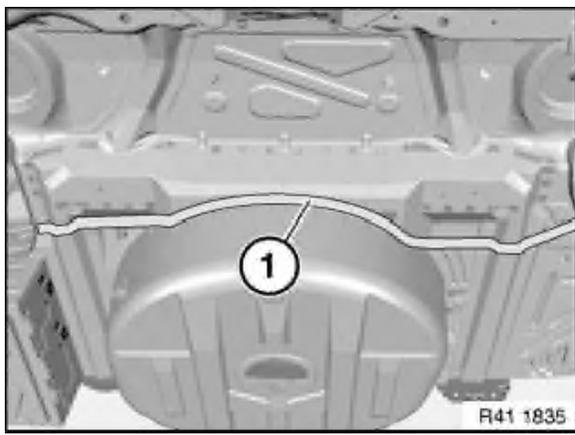
Plug-weld area (1).



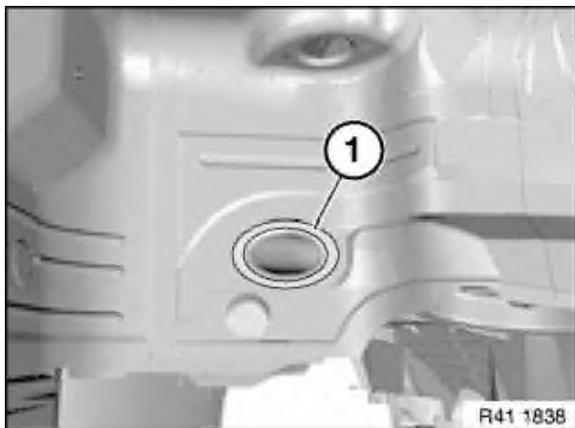
Adjust carrier plate (2) to fit.

Plug-weld areas (1).

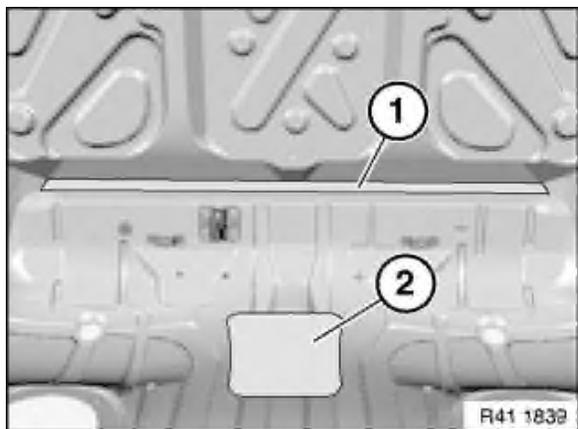
Plug-weld area (1).



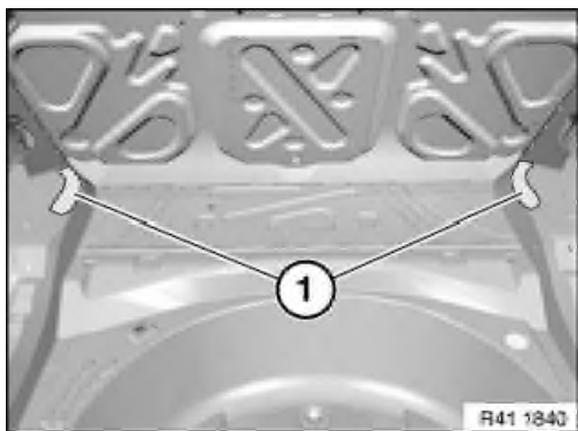
Plug- or spot-weld areas (1).



Plug-weld area (1).



Plug-weld area (1).



Plug-weld areas (1).
Refit anti-drumming linings.
Seal all seams on body.